



**Product Data Sheet &
General Processing Conditions**

**RTP 208 G HS L
Nylon 4/6 (PA)
Glass Fiber
Heat Stabilized
Lubricated
Dry As Molded**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	45 %	45 %	
Specific Gravity	1.55	1.55	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0035 in/in	0.35 %	D 955
MECHANICAL			
Impact Strength, Izod notched 1/8 in (3.2 mm) section	2.2 ft-lbs/in	117 J/m	D 256
unnotched 1/8 in (3.2 mm) section	20.0 ft-lbs/in	1068 J/m	D 4812
Tensile Strength	32500 psi	224 MPa	D 638
Tensile Elongation	2.7 %	2.7 %	D 638
Tensile Modulus	2.00 x 10 ⁶ psi	13790 MPa	D 638
Flexural Strength	50300 psi	347 MPa	D 790
Flexural Modulus	1.95 x 10 ⁶ psi	13445 MPa	D 790
ELECTRICAL			
Volume Resistivity	> 1E12 ohm.cm	> 1E12 ohm.cm	D 257
THERMAL			
Deflection Temperature @ 264 psi (1820 kPa)	545 °F	285 °C	D 648
PROPERTY NOTES			

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	560 - 620 °F	293 - 327 °C
Mold Temperature	175 - 300 °F	79 - 149 °C
Drying	4 hrs @ 250 °F	4 hrs @ 121 °C
Moisture Content	0.05 %	0.05 %
Dew Point	-40 °F	-40 °C

PROCESSING NOTES

Desiccant Type Dryer Required.